

LENGTH TABULATION

TABLE II 632 , 832 , 1032 , & 428 SIZES

SLEEVE DASH No.	PLUG DASH No.		-X	-0	-01	-1	-11	-2	-21	-3	-31
	H	G		.085	.100	.116	.131	.147	.162	.179	.194
-03											
-04											
-06											
-08	.415			.500	.515	.531	.546	.562	.577	.594	.609
-10	.540			.625	.640	.656	.671	.687	.702	.719	.734
-12	.665			.750	.765	.781	.796	.812	.827	.844	.859
-14	.790			.875	.890	.906	.921	.937	.952	.969	.984
-16	.915			1.000	1.015	1.031	1.046	1.062	1.077	1.094	1.109
-18	1.040			1.125	1.140	1.156	1.171	1.187	1.202	1.219	1.234
-20	1.165			1.250	1.265	1.281	1.296	1.312	1.327	1.344	1.359

TABLE III 524 SIZE

SLEEVE DASH No.	PLUG DASH No.		-X	-0	-01	-1	-11	-2	-21	-3	-31
	H	G		.248	.264	.279	.295	.310	.326	.341	.357
-03											
-04											
-06											
-08											
-10											
-12											
-14	.627			.875	.890	.906	.922	.938	.953	.969	.985
-16	.752			1.000	1.016	1.031	1.047	1.063	1.078	1.094	1.110
-18	.877			1.125	1.140	1.156	1.172	1.188	1.203	1.219	1.235
-20	1.002			1.250	1.266	1.281	1.297	1.312	1.328	1.343	1.359
-22	1.127			1.375	1.391	1.406	1.422	1.437	1.453	1.468	1.484
-24	1.250			1.498	1.514	1.529	1.545	1.560	1.576	1.591	1.607

△ -08 NOT AVAILABLE IN 428 SIZE

△△ PANEL THICKNESS

SELECT SLEEVE AND PLUG DASH NUMBERS BY DETERMINING THE THICKNESS CLOSEST TO BUT NOT GREATER THAN PANEL TO BE USED.

EXAMPLES:


- REQUIREMENTS : 632 THREAD SIZE , CARBON STEEL , FLUSH HD. FOR A .500 OVERALL PANEL .
FROM TABLE SELECT :
- 0 PLUG = P196D6 -0
- 08 SLEEVE = S196D632-08
- REQUIREMENTS : 524 THREAD SIZE , AL . ALLOY , NON -FLUSH HD FOR A .890 OVERALL PANEL .
FROM TABLE SELECT :
- 01 PLUG = P106F31-01
- 14 SLEEVE = 106F524 -14

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
B1	10/8/2018	117431

 INDICATES NOT AVAILABLE

MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN CONSENT IS ABSOLUTELY PROHIBITED

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APPROVED DATE 02/06/1978	CURRENT DESIGN ACTIVITY:  ARCONIC Arconic Fastening Systems	TITLE: INSERT GROMMET TYPE SELF -LOCKING HELICAL COIL	CURRENT DESIGN ACTIVITY: CAGE CODE: 83324
REV. LETTER AND DATE B 06/06/2011	Rosan Products 3018 W. Lomita Blvd. Torrance, California 90505-5103	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES & ASME Y14.5M TOLERANCES:	SALES DRAWING NO. 106 SERIES
DAF NUMBER 97042		ANGLES DECIMALS = ±3° .XX = ±.02 .XXX = ±.010	SHEET 2 OF 3

SCANNED